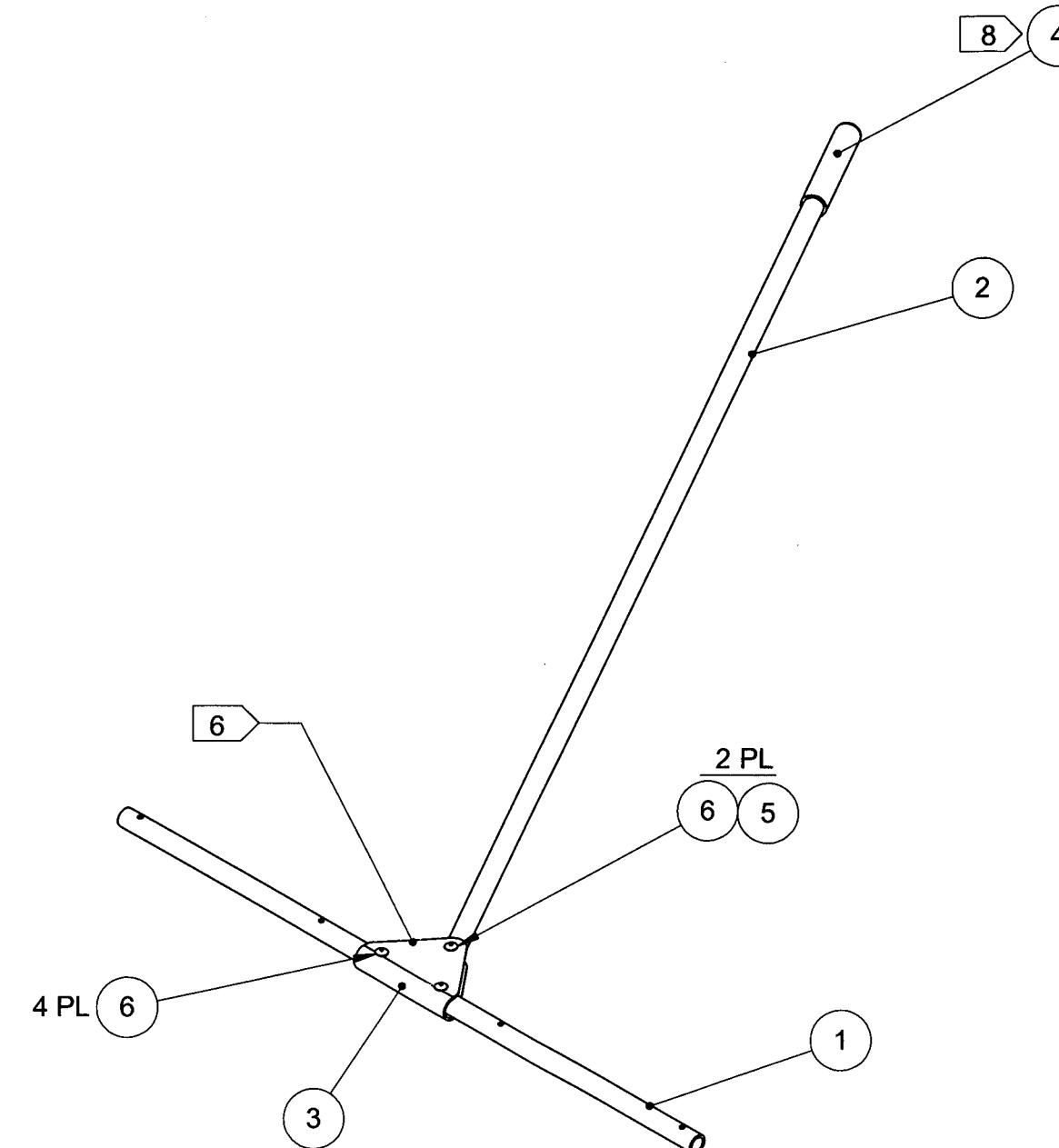


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5255-041	AFT NET MOUNT ASSY
1	1	D5255-3	AFT NET BAR
2	1	D5255-5	HANDLE
3	1	D5255-7	AFT NET BRACKET
4	1	D5308-1	HANDLE GRIP
5	2	MS51859-8	WASHER
6	6	CR3212-5-02	RIVET, BLIND

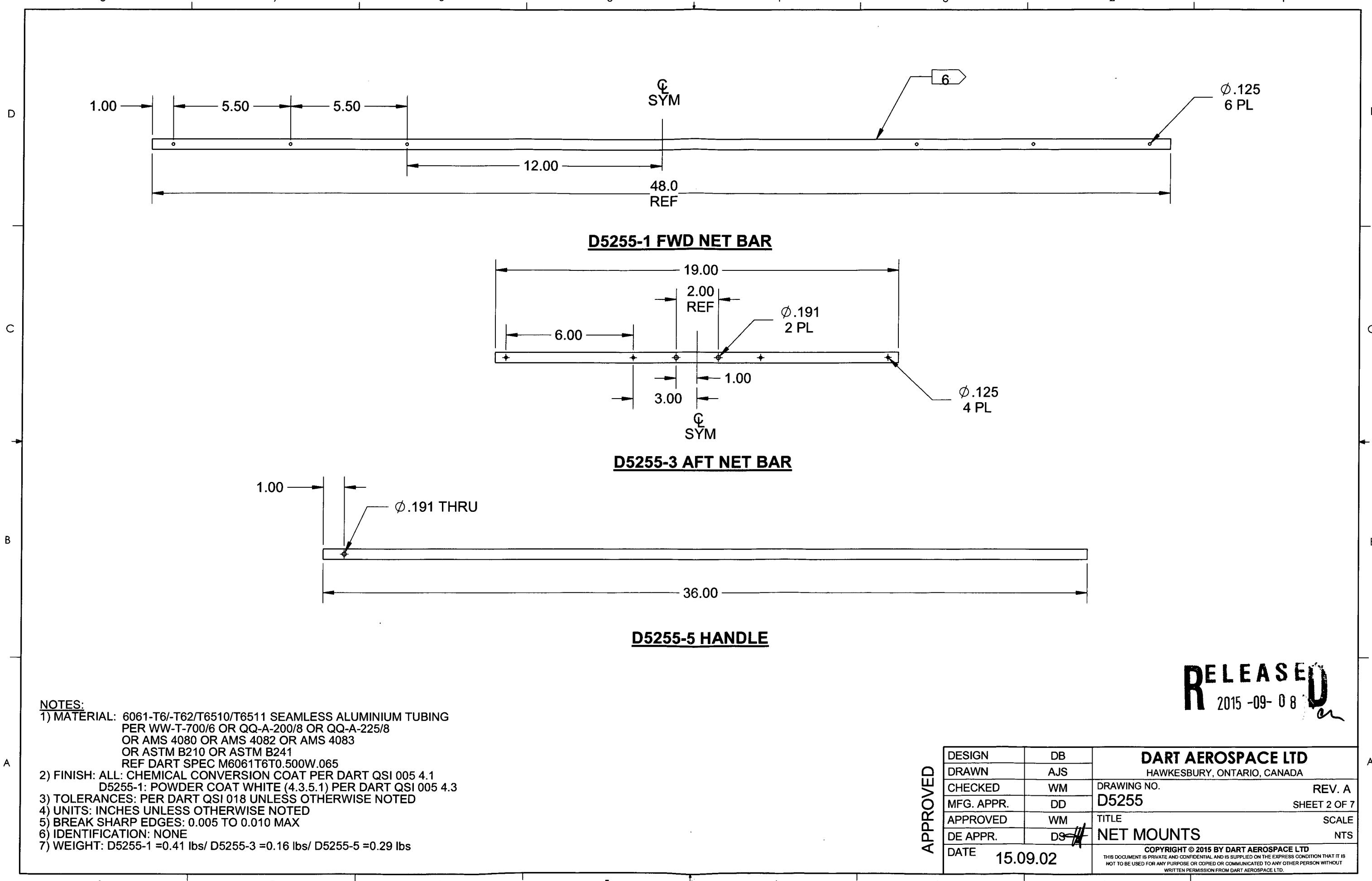


D5255-041 AFT NET MOUNT ASSY

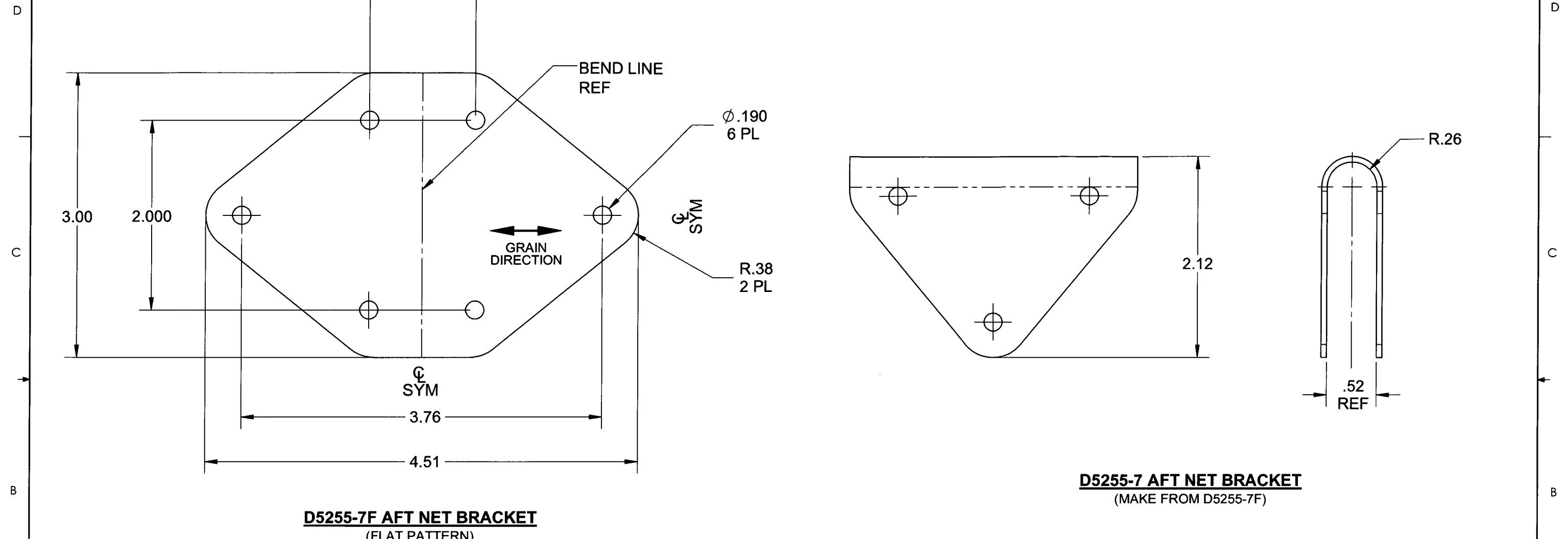
NOTES:
 1) MATERIAL: N/A
 2) FINISH: D5255-041 -POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: PER DART QSI 044 6.1
 7) WEIGHT: 0.52 lbs
 8) INSTALL D5308-1 GRIP AFTER POWDER COATING

A	NEW ISSUE	DB	15.09.02
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD	
DRAWN	ADS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	WM	DRAWING NO.	REV. A
MFG. APPR.	DD	D5255	SHEET 1 OF 7
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	NET MOUNTS	NTS
DATE	15.09.02	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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2015-09-08
EON 15-626



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NOTES:
1) MATERIAL -7: MAKE FROM -7F

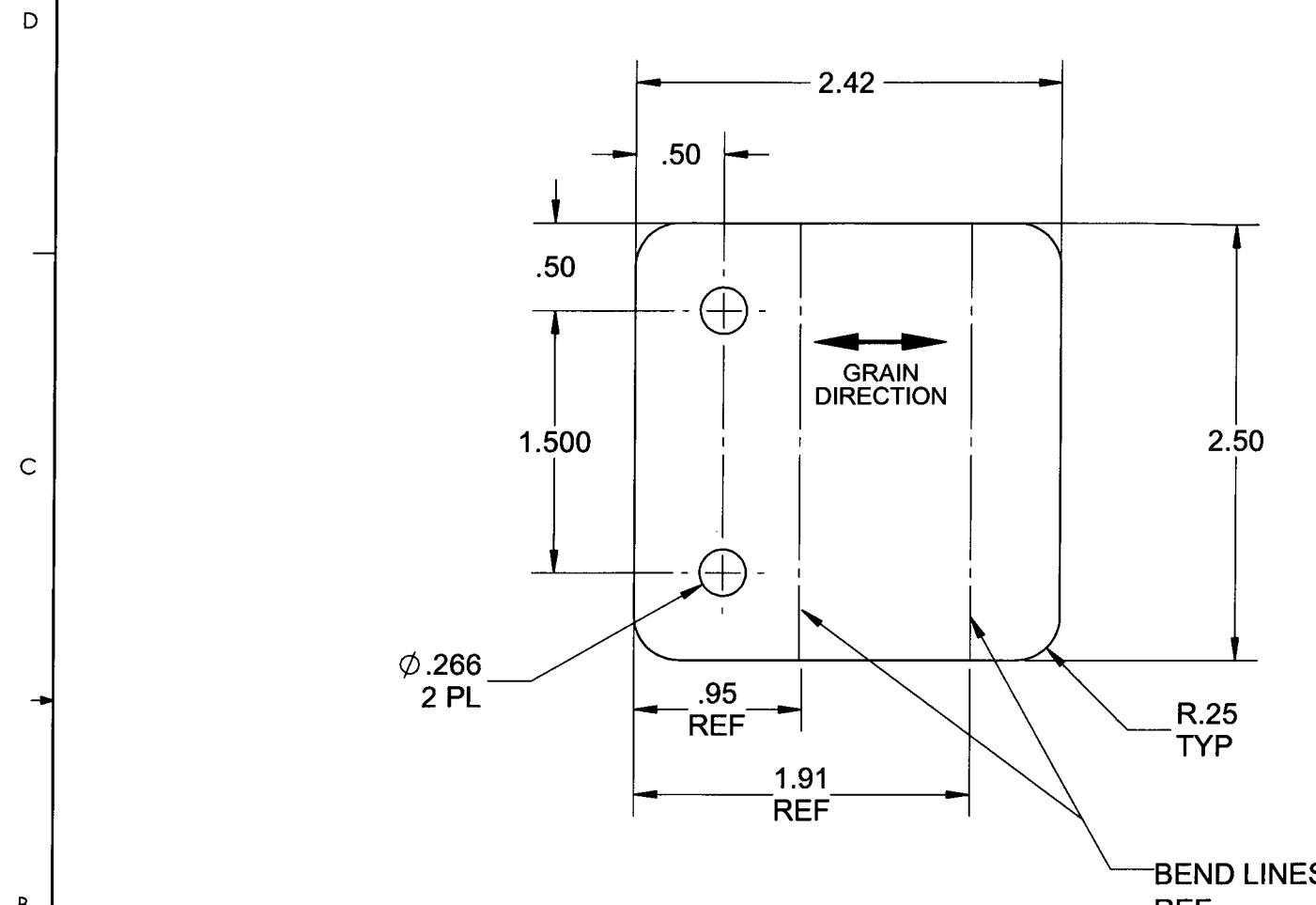
-7F: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S063

2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.05 lbs

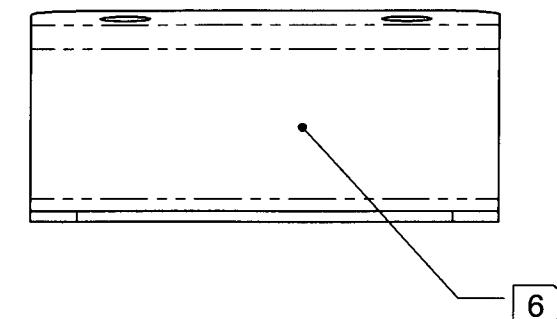
APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED	WM	DRAWING NO. D5255
MFG. APPR.	DD	REV. A SHEET 3 OF 7
APPROVED	WM	TITLE NET MOUNTS
DE APPR.	DS	SCALE NTS
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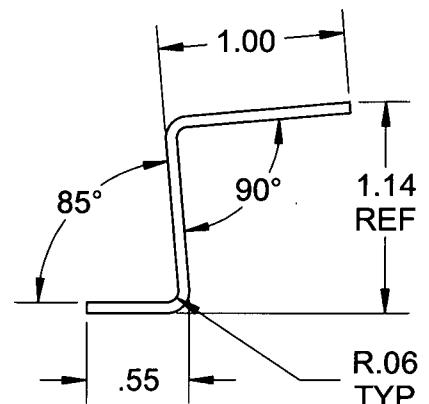
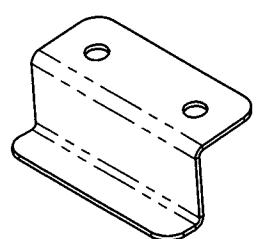
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2015-09-08
on



D5255-9F ROOF MOUNT BRACKET
(FLAT PATTERN)



D5255-9 ROOF MOUNT BRACKET
(MAKE FROM D5255-9F)



NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: WITH DART P/N "D5255-9" PER DART QSI 044 6.1
- 7) WEIGHT: 0.01 lbs

APPROVED

DESIGN	DB	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	WM	DRAWING NO. D5255	
MFG. APPR.	DD	REV. A	
APPROVED	WM	SHEET 4 OF 7	
DE APPR.	DS	TITLE NET MOUNTS	
DATE	15.09.02	SCALE NTS	

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by

ITEM	QTY -045	P/N	DESCRIPTION
	X	D5255-045	NUTPLATE ASSY
1	1	D5255-11	NUTPLATE DOUBLER
2	4	MS20426AD3-3	RIVET, SOLID, CSK
3	2	MS21059-4	NUT PLATE

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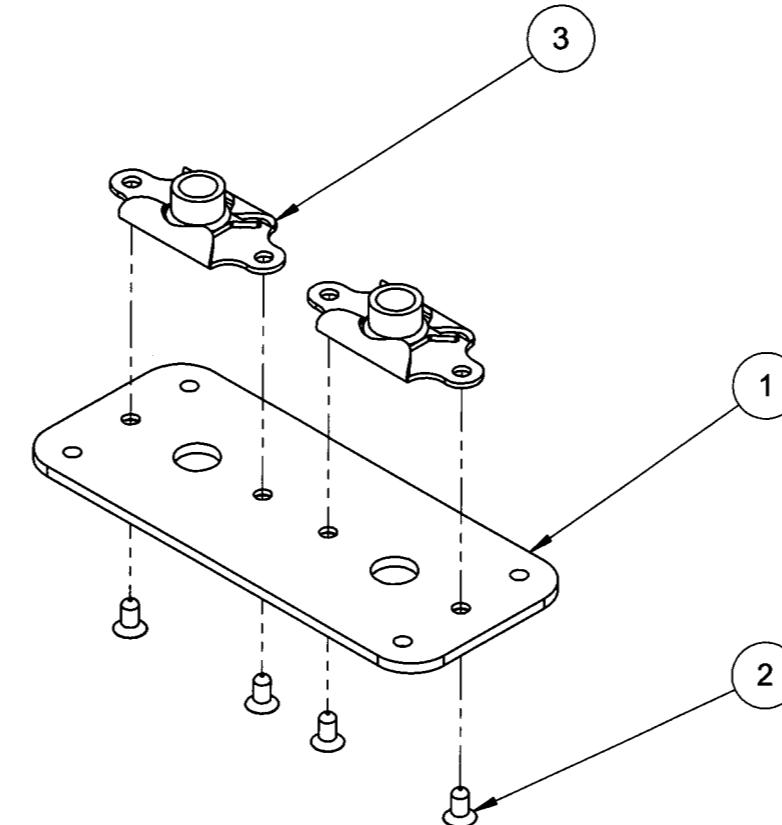
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D5255-045 NUTPLATE ASSY

NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: WITH DART P/N "D5255-045" PER DART QSI 044
 7) WEIGHT: 0.04 lbs

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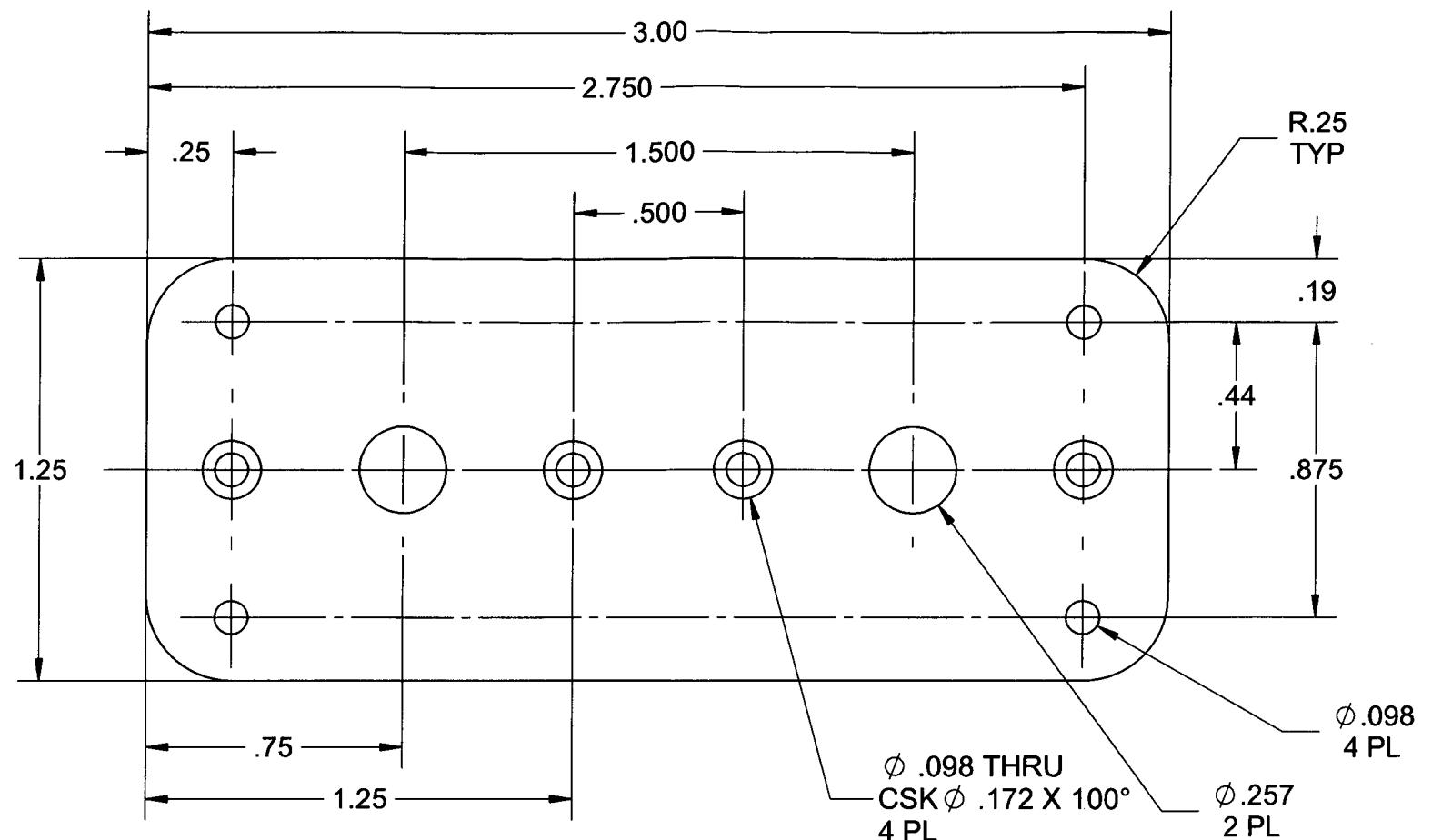
DESIGN	DB	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	WM	DRAWING NO.	REV. A
MFG. APPR.	DD	D5255	SHEET 5 OF 7
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	NET MOUNTS	NTS
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D5255-11 NUTPLATE DOUBLER

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NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs.

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DESIGN	DB	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	WM	DRAWING NO.	REV. A
MFG. APPR.	DD	D5255	SHEET 6 OF 7
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	NET MOUNTS	NTS
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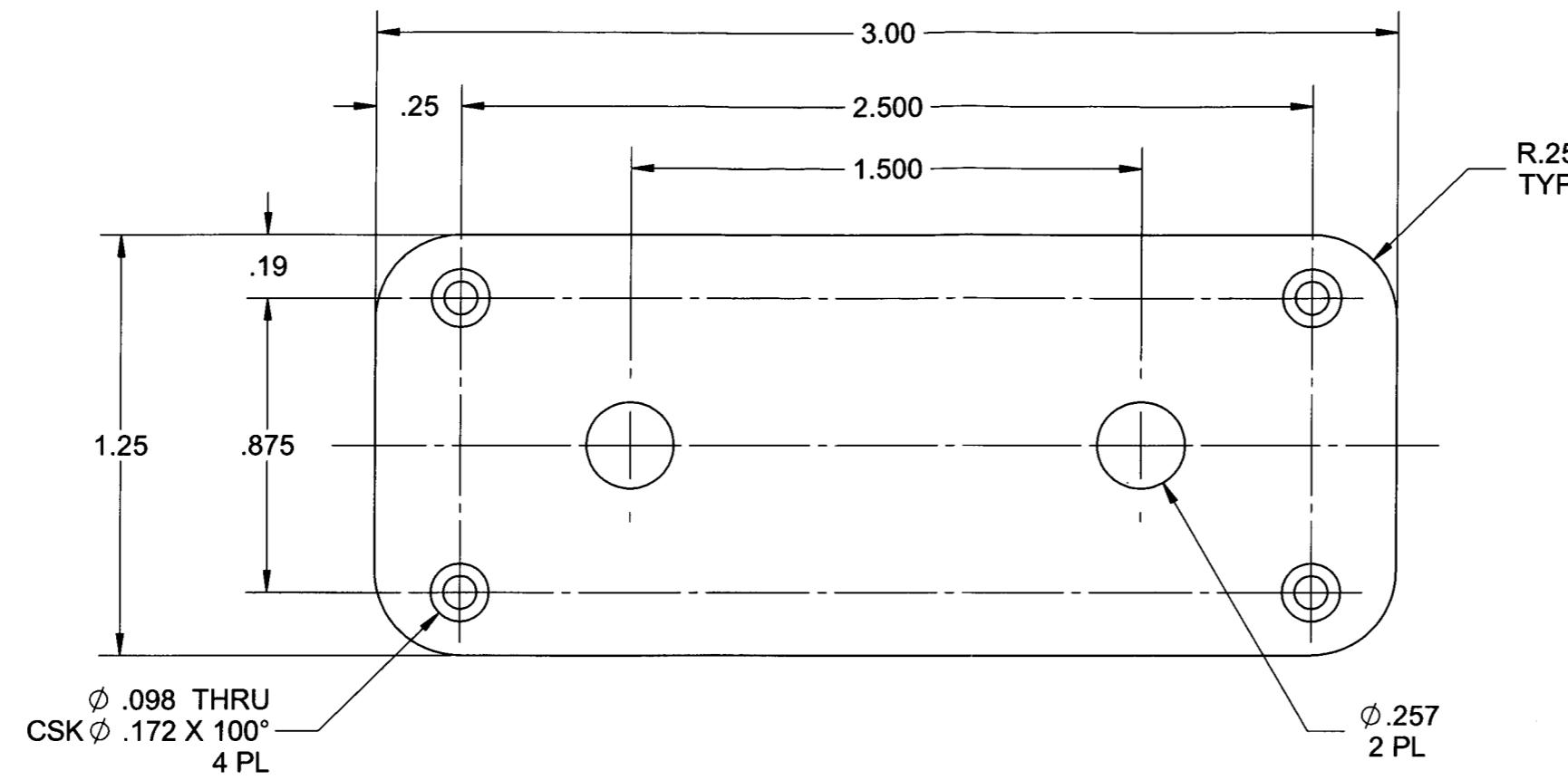
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D5255-13 DOUBLER

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2015-09-08
[Signature]

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S063
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs.

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DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED	WM	DRAWING NO.
MFG. APPR.	DD	REV. A
APPROVED	WM	D5255
DE APPR.	DS	SHEET 7 OF 7
		TITLE
		NET MOUNTS
DATE	15.09.02	SCALE
		NTS
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